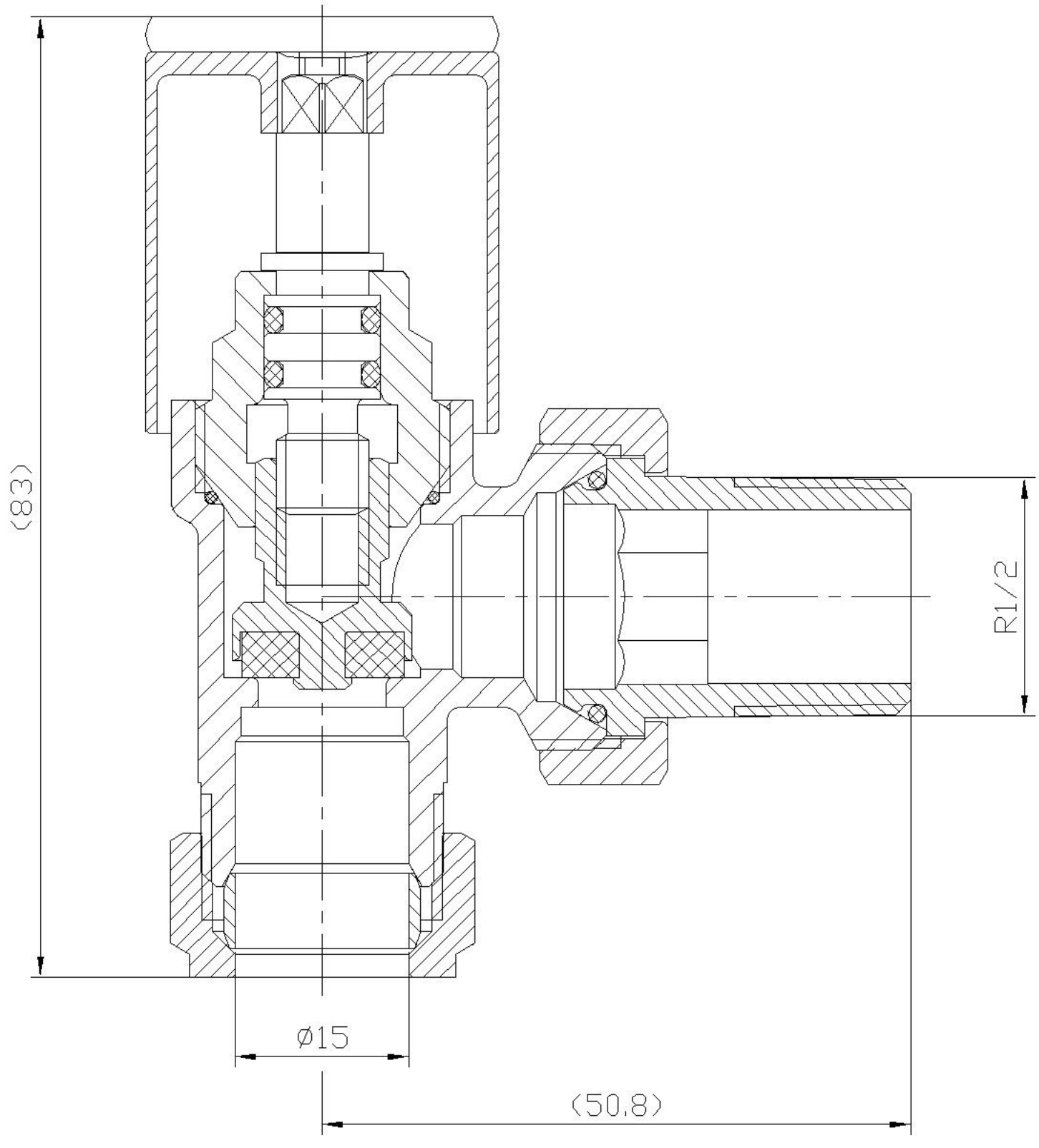

(83)
R1/2
ø15
(50.8)